



GDLS Facilities

Supplier Shipment Packing and Identification Requirements Attachment F

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: Page: GDLS-PIR-01 (Attachment F) 1 of 27





Section #	Section Name	Page
1	Part Identification/Labeling	2
2	Packaging	18
3	Detailed Label Layout	20
4	Label Placement Locations	22
5	Frequently Asked Questions (FAQs)	24
6	Organization (ORG) Code Definitions	26

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.	
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: GDLS-PIR-01 (Attachment F)	<u>Page:</u> 2 of 27





1.0 Part Identification/Labeling

The quality of the information on labels is essential. Bar code labels are required and used to eliminate opportunities for errors that could effect plant operations or delay prompt receipts and payment.

All containers shall be identified with two (2) standard identification labels. The label is formatted to fit on a 4" high X 6" wide label and should have a white background with black lettering (Refer to Section 3.0 for Detailed Label Layout).

- All barcode label fields are annotated on every Purchase Order (with the exception of Release #) and therefore must be entered onto each label.
- Release # is an Optional data field and has been identified on the input screen as such; it can be left blank when a Purchase Order does not include a Release #.
- Containers with multiple part numbers packed in the same box either need multiple labels or the container to be split to allow only one part number per label. Bulk shipments or non-boxed items can have the labels attached to the Bill of Lading or Packing Slip.
- Minimum 2 labels per Shipping Pack on 2 different (perpendicular) sides, unless otherwise specified by a particular GDLS facility in writing. (Refer to Section 4.0 for Label Placement Locations)

Label Generation:

- To access the label generation website, go to http://barcode.gdls.com/supplybarcode/index.html to create and print labels. The input screen is as shown in Figure 1.
- All fields are required. (Release # is used only on Blanket Orders. If your PO is not a Blanket, please leave this field blank).
- There are two label formats provided to help accommodate different label printers. The first provides a single label that can be used with roll type label stock. The second format provides two labels per page for printing on flat stock paper.
- A list of Frequently Asked Questions (FAQs) are included (Refer to Section 5.0)

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be compliance AIAG standards.	
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 3 of 27





Figure 1

Print Supplier Container Label			
ORG Code:	Į.	_	
Advanced Shipment Notice?	○ YES ● NO		
PO #:			
PO Line:			
Item Number:			
Quantity:			
Release #:	Requi	ired for Blanket Orders	
Shipment #:			
Packing Slip #:			
Item Description:			
Project Number:			
Task Code:			
Supplier #:			
Supplier Site:			
	One label per page (4" x 6") Two label	bels per page (8.5" x 11")	
	Clear Values Crea	ite Label	
Click for Fr	Click for Frequently Asked Questions Click for Label Specification Click for BarTender Template **Adobe Reader is required to open this label.		
**** For printers requiring postscript drivers click to download the drivers from Adobe.			

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on t compliance AIAG standards.	his page shall be in
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: GDLS-PIR-01 (Attachment F)	<u>Page:</u> 4 of 27





Key:

ID#	Label Identification
Α	ORG Code
В	PO #
С	PO Line
D	PART#
Е	Quantity
F	RELEASE #
G	Shipment #
Н	Pack Slip:
- 1	Part Description
J	Project #
K	Task Code
L	Supplier # and Site



Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on compliance AIAG standards.	this page shall be in
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 5 of 27





2 12387271-14 SCREW 5 Each 10.00 50.00 CONTRACT MSDS NOTE TO SUPPLIER LINE STATUS Open 2A CLAUSE / ITEM TEXT: ADDITIONAL PROCUREMENT DATA: NONE DRWG REV A, DATED 12/28/07 SHEET 001 DRWG REV A, DATED 12/28/07 SHEET 002 DRWG REV A, DATED 12/28/07 SHEET 003 DRWG REV A, DATED 12/28/07 SHEET 004 DRWG REV A, DATED 12/28/07 SHEET 005 DRWG REV A, DATED 12/28/07 SHEET 006 DRWG REV A, DATED 12/28/07 SHEET 007 DRWG REV A, DATED 12/28/07 SHEET 008 3. QUALITY REQUIREMENTS: WEB QJ8 QG5 QJ21 QG3 QP93 QK11 MIL-STD-171 NEED BY DATE HAZARDOUS MATERIAL STATUS 30-JAN-2009 0 10.00 50.00 5 00:00:00 SHIP TO General Dynamics Land Systems Division 1161 Buckeye Road Llma, OH 45804-1815 Distribution 1: Qty 5, Project ALLOCATION_, Task ALRE933333, Contract Number LS United States ALLOCATIONS, DPAS Rating NONE

To input ORG Codes, the GDLS Ship-to locations are preloaded in a dropdown. Please match the correct dropdown selection to the ship-to location on your Purchase Order (Refer to Section 6.0)



NOTE: In iSupplier, you can view your Purchase Order. In the Ship-To Location Field, you will see the facility and the Org. Code

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.	
<u>Issue Date:</u>	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number:	<u>Page:</u>
03/01/2011		GDLS-PIR-01 (Attachment F)	6 of 27





Advanced Shipment Notice (ASN):

If your organization utilizes ASNs and this label will go on a shipment included on an ASN, please check "YES"

If your organization will not be shipping using an ASN, please check "NO"

Print Supplier Container Label		
ORG Code:		
Advanced Shipment Notice?	C YES ● NO	
PO #:		
PO Line:		
Item Number:		
Quantity:		
Release #:	Required for Blanket Orders	
Shipment #:		
Packing Slip #:		
Item Description:		
Project Number:		
Task Code:		
Supplier #:		
Supplier Site:		
	One label per page (4" x 6") Two labels per page (8.5" x 11")	
Clear Values Create Label		
	requently Asked Questions <u>Click for Label Specification</u> <u>Click for BarTender Template</u> **Adobe Reader is required to open this label. printers requiring postscript drivers click to download the drivers from Adobe.	

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page st compliance AIAG standards.	hall be in
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number:Page:GDLS-PIR-01 (Attachment F)7 of 2	27





GENERAL DYNAMICS
Land Systems

38500 Mound Road, Sterling Heights, MI 48310

STANDARD PURCHASE ORDER

PO #40026444

PO Revision 0
Page 1 of 4

Ship To:	General Dynamics Land Systems Division	PO Crea	tion Date: 16-DEC-2008 16:57:10 Revision Date:
Bill to:	General Dynamics Land Systems Division 1161 Buckeye Road Lima, OH 45804-1815 United States	Freight Carrier.	PO Status: N Freight Terms: FCA SP REFER TO GDLS ROUTING GUI Total PO Value: 50.00 PO Award Code: 11
Payment Terms: PO Currency:	MNS2 USD		PO Description:
SUPPLIER Company: Supplier No.: Site: Address:	Supplier 505236 UTICA 36500 Utica Road Utica, MI 48092 United States Attn:	BUYER	PLANNER Phone: Email:

Purchaser agrees to purchase and seller agrees to furnish the supplies or services described below in accordance with the terms and conditions on the

face hereof.

	Print Supplier Container Label
ORG Code:	
Advanced Shipment Notic	e? O YES © NO
PO #:	
PO Line:	
Item Number:	
Quantity:	
Release #:	Required for Blanket Orders
Shipment #:	
Packing Slip #:	
Item Description:	
Project Number:	
Task Code:	
Supplier #:	
Supplier Site:	
	One label per page (4" x 6") O Two labels per page (8.5" x 11")
	Clear Values Create Label
Click for	r Frequently Asked Questions
	**Adobe Reader is required to open this label.
**** Fo	or printers requiring postscript drivers click to download the drivers from Adobe.

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on toompliance AIAG standards.	his page shall be in	
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: GDLS-PIR-01 (Attachment F)	Page: 8 of 27	



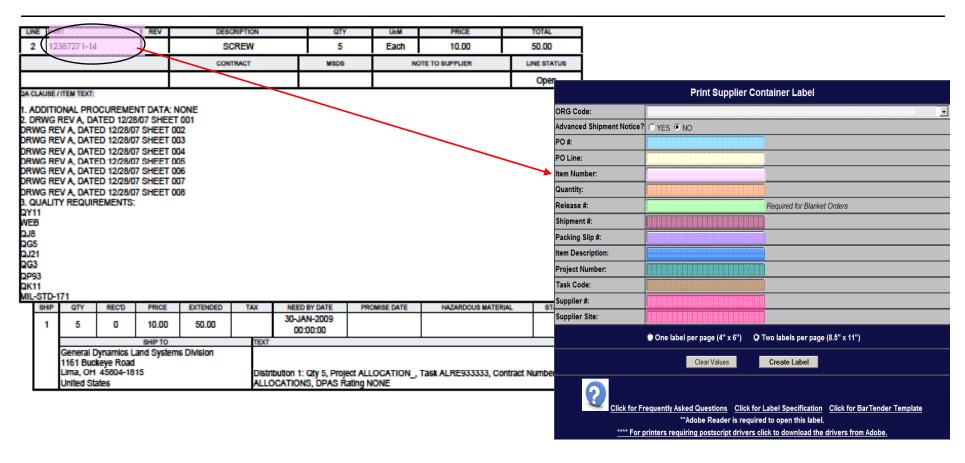


	PART			REV	DESC	CRIPTION		QTY	UeM	PRICE		TOTAL	1						
2	123872	271-14		\Box	S	CREW		5	Each	10.00	\top	50.00]						
4					CON	TRACT	М	SDS	N	OTE TO SUPPLIER	U	NE STATUS]						
DA CLAU	Ope DA CLAUSE / ITEM TEXT:													Print Supplier Container Label					
			CUREMEN	IT DATA: N	IONE							ORG Code	ORG Code:						
2. DRW	G REV	/ A, DAT	TED 12/28	07 SHEET	001				Advanced Shipment Notice? C YES © NO										
	NAME REVIA, DATED 122007 STEET 002													PO#: REPRESENTED TO THE POPULATION OF THE POPULA					
				SHEET OO								PO Line:							
DRWG	REV A	DATE	D 12/28/07	SHEET OO	06							Item Numb	er:						
				SHEET OO SHEET OO								Quantity:							
B. QUA			EMENTS:									Release #:			Required for Blanket	Orders			
QY11 WEB												Shipment	t:						
QJ8 QG5 QJ21 QG3 QP93 QK11												Packing SI	ip #:						
QJ21												Item Desci	iption:						
QG3 DDG3												Project Nu	mber:						
QK11												Task Code	:						
MIL-ST		OTY	RECTO	PRICE	EXTENDED	TAX	NEED BY DATE	PR	ROMISE DATE	HAZARDOUS MAT	ERIAL	Supplier #							
	-	5	0	10.00	50.00		30-JAN-2009					Supplier S	ite:						
	-			SHIP TO		TEXT	00:00:00							One label per page (4" x 6")	Two labels per page	(8.5" x 11")			
	116	1 Buck	ynamics La eye Road 45804-181	and System	s Division			Droiget Al	LOCATION	, Task ALRE933333, (Contract N	umi	Clear Values Create Label						
L		ted Stat				ALL	OCATIONS, DPA	S Rating I	NONE	, race PLINESCOSCO, (outling to			requently Asked Questions <u>Cli</u> **Adobe Reader is re printers requiring postscript driv	quired to open this label.				

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specific compliance AIAG standards.	ied on this page shall be in
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 9 of 27







Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specif compliance AIAG standards.	ied on this page shall be in
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 10 of 27





LINE	0.4.07		004	550	CRIPTION				PRICE	TOTAL	_				
			REV					M							
2	12387271-	14		S	CREW	5	Eac	ch	10.00	50.00	50.00				
				CON	TRACT	MSDS		NOTE TO	SUPPLIER	LINE STA	TUS				
										Oper					
QA CLAI	ISE / ITEM TEX	r:				•						Print Supplier Container Label			
1. ADD	ITIONAL PE	ROCUREME	NT DATA:	NONE							ORG Code:				
		ATED 12/28									Advanced Shipment Notice?	C VEC 6 NO			
		TED 12/28/0 TED 12/28/0									PO #:	TES ONO			
		TED 12/28/0										\$1000000000000000000000000000000000000			
		TED 12/28/0							`		PO Line:				
		TED 12/28/0 TED 12/28/0									Item Number:				
		TED 12/28/0								×	Quantity:				
3. QUA QY11	LITY REQU	IREMENTS:									Release #:	Required for Blanket Orders			
WEB											Shipment #:				
QJ8 QG5 QJ21 QG3											Packing Slip #:				
QJ21											Item Description:				
QG3 QP93											Project Number:				
QK11											Task Code:				
MIL-ST		RECTO	PRICE	EXTENDED	TAX	NEED BY DATE	PROMISE DA	TE	HAZARDOUS MATER	IAL ST	Supplier #:				
					1700	30-JAN-2009	Promise or		TO DO TO SERVICE		Supplier Site:				
- []	1 5	0	10.00	50.00		00:00:00									
- 1			SHIP TO		TEXT							One label per page (4" x 6") Two labels per page (8.5" x 11")			
- 1		Dynamics L ckeye Road		ms Division								Clear Values Create Label			
- 1		H 45804-18			Distri	ibution 1: Qty 5, Proj	ect ALLOCATI	ON , Tasi	ALRE933333, Co	ntract Numbe	Number				
L	United 9	States			ALLO	OCATIONS, DPAS F	Rating NONE		•						
											2				
											Click for F	requently Asked Questions Click for Label Specification Click for BarTender Template			
											****	**Adobe Reader is required to open this label. printers requiring postscript drivers click to download the drivers from Adobe.			
											For	printers requiring postscript arivers click to download the drivers from Adobe.			

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specific compliance AIAG standards.	ed on this page shall be in
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 11 of 27





Land Systems	DYNAMICS pad, Sterling Heights, MI 48310	BLA		EASE 40054468-9 Revision 0 Page 1 of 5	Release # is the number after the DASH In this example, Release # = 9
Ship To:	General Dynamics Land Systems	POC	reation Date: 27-JUL-2	010	Print Supplier Container Label
Bill to:	General Dynamics Land Systems 1161 Buckeye Road Lima, OH 45804-1815 United States	Freight Terms:	Re PO Status: FCA-Seller's Dock (Inco er: REFER TO GDLS R	visio APF ORG Code: Oter Advanced Shipment N OUTPO#:	··
Payment Terms: PO Currency:	MNS2 USD		PO I	PO Line: Item Number:	
SUPPLIER		BUYER	PLANNER	Quantity:	
OI I EIEIX		DUIER		Release #:	Required for Blanket Orders
				Shipment #:	
				Packing Slip #:	
				Item Description:	
	This field is O	DTIONAL		Project Number:	
	This field is O	PHONAL.		Task Code:	
Re	lease # is currently	y only used with		Supplier #:	
	Blanket Purchas	e Orders. If you		Supplier Site:	
	have a Blanke indicate the Rele	et PO, please			● One label per page (4" x 6") ② Two labels per page (8.5" x 11")
	indicate the Rele this field can	ase #, otherwise be left blank			Clear Values Create Label
					k for Frequently Asked Questions Click for Label Specification Click for BarTender Template **Adobe Reader is required to open this label. **For printers requiring postscript drivers click to download the drivers from Adobe.
Affected Pr	rogram: / All Programs	Purpose/Use: To be used for all Packing a	nd Identification Require	ments	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.
Issue Date: 03/01/2011	<u> </u>	Authorization/Owner: GDLS SCM – Mgr. Busines:	s Planning & Indirect Pro	curement	Document Number: Page: GDLS-PIR-01 (Attachment F) 12 of 27





LINE PA	RT		REV	DES	CRIPTION	QTY	UeM	PRICE		TOTAL	Shipment # is the sequenced count of
2 12	387271-14	ļ		S	CREW	5	Each	10.00		50.00	Shipment # is the sequenced count of shipments over a period of time
				CON	TRACT	MSDS	MSDS NOTE TO SUPPLIER LINE		NE STATUS	Simplificates over a period of time	
										Open	
	/ITEM TEXT:										Print Supplier Container Label
		CUREMEN TED 12/28								ORG Code:	··
DRWG R	EV A, DAT	ED 12/28/07	7 SHEET	002						Advanced Ship	nipment Notice? CLYES © NO
		ED 12/28/07 ED 12/28/07								PO #:	
DRWG R	EV A, DATI	ED 12/28/07	7 SHEET	005						PO Line:	
		ED 12/28/07 ED 12/28/07								Item Number:	:
DRWG R	EV A, DAT	ED 12/28/07								Quantity:	
QY11	Y REQUI	REMENTS:								Release #:	Required for Blanket Orders
WEB									_	Shipment #:	
QJ8 QG5 QJ21 QG3										Packing Slip #:	#:
QJ21 QG3										Item Description	tion:
QP93											ber:
QK11 MIL-STD-	171		_							Task Code:	
SHIP	QTY	RECO	PRICE	EXTENDED			ED BY DATE PROMISE DATE HAZARDOUS MATER		TERIAL	Supplier #:	
1	5	0	10.00	50.00		30-JAN-2009 00:00:00				Supplier Site:	
			SHIP TO		TEXT	00.00.00					One label per page (4" x 6") Two labels per page (8.5" x 11")
	1161 Bud	keye Road 45804-181	•	ms Division		button 1: Qty 5, Proj ICATIONS, DPAS R		, Task ALRE933333,	Contract N		Clear Values Create Label
					•	-				2	Click for Frequently Asked Questions Click for Label Specification Click for BarTender Template **Adobe Reader is required to open this label. ***For printers requiring postscript drivers click to download the drivers from Adobe.
	ted Prog opliers / A	aram: Il Program	s			Purpose/U To be used f		d Identification Red	quirements	S	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.
<u>Issue</u>	<u>Date:</u>						ion/Owner:	Planning & Indirect	Procuren	nent	Document Number: Page: GDI S-PIR-01 (Attachment F) 13 of 27





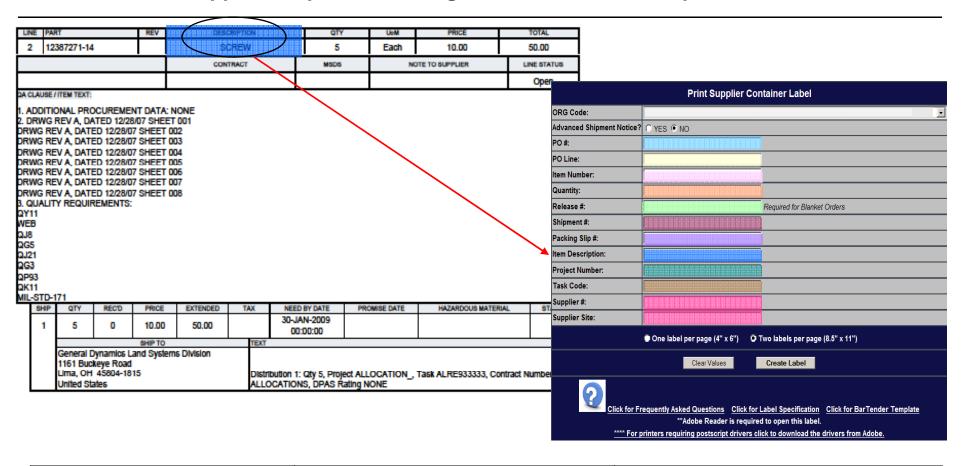
Supplier's Packing Slip Number for the Shipment utilizing this label.



Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise spectompliance AIAG standards.	ified on this page shall be in
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 14 of 27







Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on compliance AIAG standards.	this page shall be in
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 15 of 27





													-		
LINE			REV		DESCRIPTION		Y UeM		PRICE	TOTAL		PLEASE Check PO for Project #: If			
2	12387271-1	4	<u> </u>	S	CREW	!	Each Each		10.00	50.00		shipping parts with various Project			
				CON	ITRACT	MSD	8	NOTE TO	SUPPLIER	LINE STA	TUS	Numbers, create multiple labels.			
										Oper					
	ISE / ITEM TEXT:											Print Supplier Container Label			
	NTIONAL PRO NG REV A, D										ORG Code:		Ī		
DRWG	REV A, DAT	ED 12/28/0	7 SHEET (002							Advanced Shipment Notice?	? O YES © NO	Ц		
	REV A, DAT										PO #:				
DRWG	REV A, DAT	ED 12/28/0	7 SHEET (005				PO Line:							
	REV A, DAT							Item Number:							
DRWG	REV A, DAT	ED 12/28/0	7 SHEET (Quantity:							
3. QUA QY11	LITY REQUI	REMENTS:									Release #:	Required for Blanket Orders			
WEB											Shipment #:		ı		
QJ8 QG5											Packing Slip #:		ı		
QJ21											Item Description:	**************************************	Ī		
QG3											Project Number:		ı		
QP93 QK11											Task Code:		ı		
	D-171										Supplier #:		Ī		
88	HP QTY	REC'D	PRICE	EXTENDED	TAX	NEED BY DATE 30-JAN-2009	PROMISE DATE	E	HAZARDOUS MATERIA		Supplier Site:		Ī		
- 1	1 5	0	10.00	50.00		00:00:00						© Could be a supposed to the country of the country			
-			SHIP TO	Bl. delen	TEXT		•			•		● One label per page (4" x 6") ● Two labels per page (8.5" x 11")			
-		Dynamics L okeve Road		ns Division								Clear Values Create Label			
-		45804-18	15		Distr	ibution 1: Qty 5, Pr	ojed ALLOGATIO	N_ Task	ALRE933333, Con	ntract Numbe					
Ь	United St	tates			ALLO	OCATIONS, DPAS	Rating NONE				2				
											Click for F	Frequently Asked Questions			
												**Adobe Reader is required to open this label.			
											**** For	printers requiring postscript drivers click to download the drivers from Adobe.			

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.		
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: GDLS-PIR-01 (Attachment F)	Page: 16 of 27	



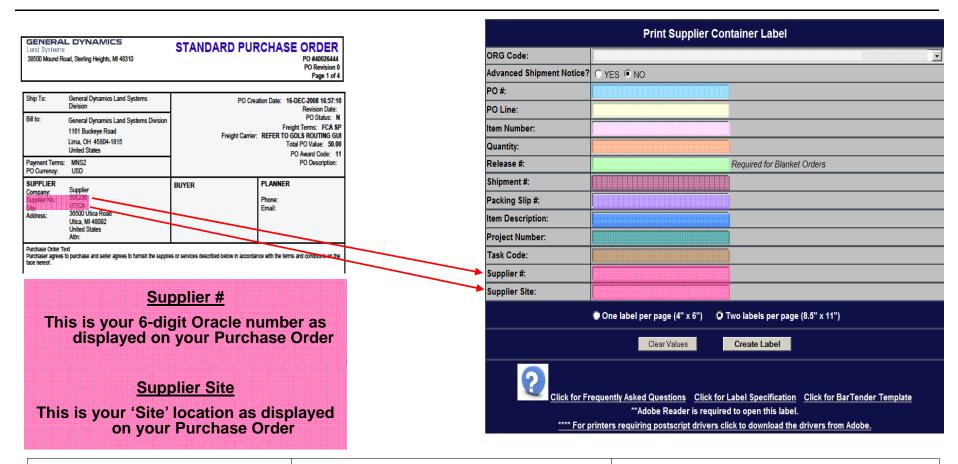


														_
LINE 2	PART 12387271-14	1	REV		CREW	_	TY 5	UeM Each	PRICE 10.00	TOT/		1	PLEASE Check PO for Task #: If	
_	12307271-1-		' 		TRACT	MS	-		OTE TO SUPPLIER		TATUS	i	shipping parts with various Task Numbers, create multiple labels.	
${}$			\neg			\neg	\neg			Op	en	1	Numbers, create matuple labels.	
QA CLAI	JSE / ITEM TEXT:												Print Supplier Container Label	
	ITIONAL PRO										ORG Co	ode:		v
	VG REV A, DA REV A, DAT										Advance	ed Shipment Notice?	? © YES ® NO	
	REV A, DAT										PO #:			
DRWG	REV A, DAT	ED 12/28/07	SHEET	005							PO Line):		
	REV A, DAT										Item Nu	mber:		
	REV A, DAT										Quantity	y:		
3. QUA QY11	LITY REQUI	REMENTS:									Release	e #:	Required for Blanket Orders	
WEB											Shipme	nt #:		
QJ8 QG5											Packing	Slip #:		
QJ21 QG3											Item De	scription:		
QG3											Project	Number:		
QP93 QK11											Task Co	ode:		
MIL-ST	D-171 HP QTY	RECTO	PRICE	EXTENDED	TAX	NEED BY DATE	9904	MISE DATE	HAZARDOUS MATER	DIAI .	Supplie	r#:		
					IAA.	30-JAN-2009	PROF	WISE LIKIE	NAZARDOUS MATER		Supplie	r Site:		
	1 5	0	10.00	50.00		00:00:00							One label per page (4" x 6") Two labels per page (8.5" x 11")	
	General I	Dynamics La	SHIP TO	ns Division	TEXT								The label per page (4 x 0) The labels per page (0.0 x 11)	
	1161 Bud	keye Road 45804-181	•	III DIVIDIOI	Dista								Clear Values Create Label	
-	United St		15			DUITOR 1: City 5, PI			Task ALHESSSSSS, de	ontract Numb	(E			
_	_											?		
												Click for Fr	requently Asked Questions Click for Label Specification Click for BarTender Template	
												**** For r	**Adobe Reader is required to open this label. printers requiring postscript drivers click to download the drivers from Adobe.	

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified o compliance AIAG standards.	Any dimensions that are not otherwise specified on this page shall be in		
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 17 of 27		







Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.		
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number:Page:GDLS-PIR-01 (Attachment F)18 of 27		





2.0 Packaging

Unless otherwise expressed on the face of the purchase order or in related technical data, packaging and identification specifications herein are minimum requirements within the meaning of Clause 3-Delivery & Clause 4-Packaging and Shipping, on Form 84-005-0807:

- The supplier is responsible for the packaging of all materials to assure their proper condition and quality upon delivery to GDLS. Parts must arrive at GDLS without damage, rust/corrosion, or contamination. Packaging shall be defined and agreed upon prior to the first shipment to GDLS. Manually handled shipping containers, including bundles, shall not exceed 65 pounds whether palletized or not. The corrugated used in these containers must have a minimum test of 275 pounds.
- Standard packs and counts must be utilized. When establishing a quantity for a new pack, multiples of five (5) should be used unless otherwise absolutely necessary. Quantities must be consistent with anticipated shipping schedules.
- Air shipments, Less-than Truckload (LTL) shipments, and other special shipments must be packed with special care in reinforced containers to withstand the abnormal handling to which they are subject.
- Cartons are to be shipped on pallets that are compatible with the carton dimension and secured by banding. A GDLS standard identification label is to be affixed to at least two visible side panels of each container (refer to Attachment. 1 pg. 17 & 18) for placement details.
- All shipping containers, pallets, etc. must have sufficient strength to withstand in transit handling and stacking and must be stackable to a height of 10 feet.
- Parts must completely fill the cube of containers to eliminate collapse of containers when there are voids.
- Although packaging authorization is required, such authorization does not relieve the supplier of their responsibility to ensure adequate packaging for proper delivery of parts to GDLS.

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.		
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: GDLS-PIR-01 (Attachment F)	<u>Page:</u> 19 of 27	





2.0 Packaging (continued)

- Pallet or pallet base sizes When ordering new pallets, sizes to be used are as follows:
 - 35"X42" O.D. or 52"X42" O.D. Four way entry, double face, non-reversible (i.e., bottom tie strings) flush stringers type pallet with 2"X9" minimum for openings on 18" centers in each stringer.
 - 28"X35" O.D. two way entry, double face, non-reversible, flush stringer type pallet.
- Used containers and pallets must be in acceptable condition. Used pallets with broken bottom tie straps, damaged strings or damaged face boards will not be accepted.
- The length of wall of all pallet box containers of cleated wood construction must run vertically.
- Bags, barrels, drums, kegs, cans, or pails will not be accepted as shipping containers for other than granular or liquid materials.
- Standard parts and similar heavy material must be shipped in quarter kegs (9"X9"X61/2"). Constructions of the quarter kegs are to be 275 pound test board and to be of full telescope design or a regular slatted carton with an inner lining.
- Packaging shall not be a source of contamination. Barrier materials, (e.g. plastic bags), may be required. The supplier shall be responsible to wash returnable packaging when necessary.
- Ensure the proper Electrostatic Discharge (ESD) barrier material and caps/plugs are used on ESD sensitive items.
- Ensure ESD labels are on outside of all ESD packaging
- **Imports** into the U.S. utilizing wooden packaging shall be free of bark and pests and according to U.S. regulations. See Internet site for the most current regulations: http://www.aphis.usda.gov/ppg/swp/
- It is the supplier's responsibility to protect manufactured steel parts, ferrous and non-ferrous metals, with corrosion protective VCI paper, VCI film or suitable rust preventative coatings.

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.		
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 20 of 27	





3.0 Detailed Label Layout

Supplier Container Label: 4" H X 6" W

• Left and right margins = 0.0625"

• Top and bottom margins = 0.0625"

Actual box/table size = 5.8125" x 3.875"

All barcodes = Barcode 128 (0.37" high)

All barcodes are centered in the cell/box

Font = Ariel 12pt.

*Note: these dimensions are only accurate within about 1/16th of an inch. Vertical line width accounts for about 0.0156" width but can vary depending on the printer used.

These special characters are not allowed: &, ?, #

ASN	PO Num		Line Nu	ım	Qty	
0.875" x 0.875"	1.94" x 0	.875"	1.1875° 0.875°	' <i>x</i>	1.81" x 0.875"	
Item			-			
5.8125" x 0	.6875"					
Release #		Shipment Line #		Packin	g Slip	
1. 625" x 0.	1. 625" x 0.8125"		1.8125" x 0.8125"		' x 0.8125"	
Desc: 5.6	8125" x 0.3	125"		1		
Org		Project				
1.6875" x 0	.625"	4.125" x 0.0	625"			
		<u> </u>				
Supplier # - Site 2.4375" x 0.5625"			Task 3.375" x 0.56	ask 375" x 0.5625"		

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.		
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: GDLS-PIR-01 (Attachment F)	Page: 21 of 27	





3.0 Detailed Label Layout (continued)

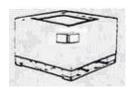
Label Item	Description of item	Max length/size (chars)	Numeric or alpha-numeric (integer or decimal number)	Mandatory (y/n)
ASN	Is this part of an Advanced shipment notice- indicate 'Yes' or 'No'	3	Alpha	Yes
Num	Purchase order number	10	Numeric	Yes
Line Num	line number	3	Numeric	Yes
Qty	Quantity of items shipped	11	Numeric	Yes
Item	Item or part number	35	Alpha	Yes
Release #	release number, if applicable	4	Numeric	No
Shipment Line#	Shipment line number	3	Numeric	Yes
Packing slip	Packing slip number	25	Alpha	Yes
Desc	Item or part description	28	Alpha	Yes
Org	GDLS organization receiving item (3 digit code)	3	Alpha	Yes
Project	Project	25	Alpha	No
Task	Task code	10	Alpha	No
Supplier #	GDLS assigned vendor number	6	Numeric	Yes
Site	Vendor site code or description	15	Alpha	Yes

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.		
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: GDLS-PIR-01 (Attachment F)	Page: 22 of 27	

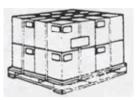




4.0 Label Placement Locations



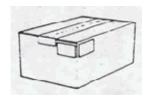
Pallet Box: Identical labels should be located on two adjacent sides. Wrap around label acceptable



Cartons on Pallet: Each carton should be individually labeled as described above. One master label may be used.



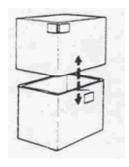
Basket, Wire Mesh Container: Identical labels should be located on two adjacent sides.



Box or Carton: Identical labels should be located on two adjacent sides. Wrap around labels acceptable. The upper edges of the labels should be as high as possible up to 20 inches from the bottom of the carton



Metal Bin or Tub: Tag one visible piece near top, or use a label holder



Telescopic or Set-up Containers: Identical labels should be located on two adjacent sides of the outer box. Some applications may also require identification of the inner box.

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specif compliance AIAG standards.	Any dimensions that are not otherwise specified on this page shall be in		
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 23 of 27		

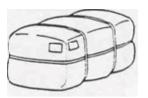




4.0 Label Placement Locations (continued)



Drums, Barrels, or Cylindrical Containers: Identical labels should be located on the top and near the center of the side.



Bales: Identical labels should be located at the upper corner of an end and the adjacent side. Wrap around labels acceptable.



Bundle: Identical tags should be located at each end.



Rack: Tag one visible piece near the top, or use a label holder. Second affixed to one end.



Bag: Place on label at the center of each face

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be in compliance AIAG standards.		
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: GDLS-PIR-01 (Attachment F)	<u>Page:</u> 24 of 27	





5.0 Frequently Asked Questions (FAQs):

#	Question	Answer
1	Do I need a thermal transfer label printer; do I need to buy new equipment or new software?	New hardware should not be needed, if a supplier does not have the typical label printers they can use a standard laser printer to make the new labels. The following website for has 4"x6" 2-up labels: http://www.worldlabel.com/Pages/wl-ol145.htm or if you prefer, paper labels adhered to packages will comply. Adobe Acrobat Reader will be required to open the label format. A link has been set up on the Label page to do this if you currently do not have Acrobat reader.
2	Does this new labeling requirement apply to ALL suppliers?	Yes. All Indirect, Engineering and Production Suppliers need to be compliant to the labeling requirements. Service providers are exempt.
3	What if I am not compliant? Will I be measured on compliance? What happens to me?	A Scorecard measurement of supplier's compliance to inbound package labeling is currently in place. Barcode labeling accounts for 50% of Suppliers' Compliance Score. Also, warehouse personnel may not accept and may return noncompliant shipments to the supplier at their expense.
4	What should I do if the label cannot be adhered to a container or there are multiple PO's packed in a container?	Parts that do not conform to any of the Label Placement Schematics as shown on pages 21 and 22 of Attachment F should have the container labels stapled to the Bill of Lading.
5	Who should I work with if I have a question regarding the labeling requirements?	The first level of escalation is your Buyer. If he/she cannot answer the question, your question will be redirected.
6	If I am currently printing labels from my own system, do I have to start using the GDLS Labels online?	Yes. The new GDLS Format promotes standardization across the entire Supply Base and removes potential errors in reading labels not generated through the GDLS website. If you choose to use your own system, it must replicate the GDLS format.
7	Can I submit a cost increase to my Buyer for the addition of barcode labels on my packages?	No, the cost to apply labeling to a packaging you are sending is minimal. Barcode labeling is standard practice in industry and is included in GDLS Terms and Conditions.

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be compliance AIAG standards.	
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: GDLS-PIR-01 (Attachment F)	<u>Page:</u> 25 of 27





5.0 Frequently Asked Questions (FAQs) (continued)

#	Question	Answer
8	Are Packing Slips still required?	Yes. Packing slips are still required for shipments.
9	Are labels required for Drop-ship sales orders (direct from supplier to customer)?	No. This is not a requirement but it would still be helpful for the receiver to have the label if possible.
10	What should I do if I can't find a ship-to address in the ORG code drop down field?	The first thing is to check is that you are shipping to a GD-Land Systems location. Only LAND SYSTEMS locations are part of this label process at this time. If your shipment is for a Land Systems location and you can't find the correct address, call to verify with your Supply Chain Professional
11	What should I do if my PO is for 5 pieces, but each piece needs its own separate shipping carton?	Complete and print the label with QUANTITY = 1 for each of the 5 cartons.
12	When I print the 2 labels for my package, where should I affix them on my package?	Use the label placement guidelines as shown on Page 22 and 23 of Attachment F
13	I am unable to get the container labeling site to work. Why is this happening?	In all cases of this so far, virus software that stops pop ups was causing the site not to function properly. Allow pop-ups on your system and this problem should be eliminated.
14	On the older orders converted to Oracle, do I have to enter the release numbers in the separate field?	Release numbers are used on Blanket Purchase Orders. If your Purchase Order has a Release Number, IT IS A REQUIRED FIELD on the Label.
15	What happens if the GDLS website and Barcode Generator system are down and I cannot print my labels?	Do not jeopardize missing the DUE DATE of your shipment. If your shipment has to go out and you do not have a label printed due to the GDLS website being down, please ship without the required GDLS Barcode Label. All shipments must have appropriate identification on each carton/package/box/etc.

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specif compliance AIAG standards.	ecified on this page shall be in	
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	<u>Document Number:</u> GDLS-PIR-01 (Attachment F)	<u>Page:</u> 26 of 27	





6.0 Organization (ORG) Code Definitions:

FACILITY	ADDRESS	CITY	STATE	ZIP _	ORG CODE
PR 0386 TC DET MVT CTL PORT, OPERATION IRAQI FREEDOM		CAMP STRIKER	IRAQ	APO AE 093	101
GDAMS	14041 WORTH AVE.	WOODBRIDGE	VA	22192	AAV
Auburn aftermarket	GDLS, 2701 C St. SW, GSA Bldg #1	Auburn	WA	98001	AB1
AUBURN WHSE.	2701 C. ST. SW	AUBURN	WA	98001	AB2
AUBURN WHSE.(SNLC PROGRAM)	2701 C. ST. SW. WAREHOUSE #2 BAY #1	AUBURN	WA	98001	ABR
ANNISTON (BR WILLIAMS - MRAP PROGRAM)	150 WERNER DRIVE	ANNISTON	AL	36207	ANC
ANNISTON	ANNISTON ARMY DEPOT, 7 FRANKFORD AVE BLDG 135	ANNISTON	AL	36201	AND
ANNISTON ANNISTON (AIM&SEP)	ANNISTON ARMY DEPOT, 7 FRANKFORD AVE BLDG 135	ANNISTON	AL	36201	AND
ANNISTON (AIM&SEP) ANNISTON (FOX)	7 FRANKFORD AVE BLDG 134	ANNISTON	AL	36201	ANF
ANNISTON (FOX) ANNISTON (GPS PROGRAM)	7 FRANKFORD AVE BLDG 105	ANNISTON	AL	36201	ANG
ANNISTON (613 TROGICAIII) ANNISTON (BR WILLIAMS - ANNISTON PRODUCTION)	1535 HILLYER ROBINSON PARKWAY GATE 1	ANNISTON	AL	36207	ANN
CENTRAL OFFICE COMPLEX	38500 MOUND RD	STERLING HEIGHTS	MI	48310	COC
Drivetrain production	GDLS Canada c/o Cormer Group, 1445 Church Avenue	Winnipeg	Manitoba	R2X 2X9	DRV
-	GDLS Canada 15423 - 131 Ave	Edmonton	AB	T5V 0A4	ED1
Edmonton aftermarket US ARMY DEPOT GERMERSHEIM, GADSA-AMC BLDG 7881	76726 GERMERSHEIM	GERMANY	AD	15V 0A4	EDC
	88004 CLARK LOGISTICS LN	FT. HOOD	TX	76544	FH2
FT.HOOD (MATERIAL FIELDING WAREHOUSE BLDG)		FT. HOOD	TX	76544	FTH
FT.HOOD (TAP PROGRAM)	88037 CLARK LOGISTICS LN				
ANNISTON	1535 HILLYER ROBINSON PARKWAY GATE 2 DR 34	ANNISTON	AL	36207	IVF
London production	CEVA Logistics Canada ULC, 15745 Robin's Hill Road	London	Ontario	N5V 5C3	L01
London aftermarket	CEVA Logistics Canada ULC, 15745 Robin's Hill Rd	London	Ontario	N5V 5C3	L02
Parallel source organization	CEVA Logistics Canada ULC, 15745 Robin's Hill Road	London	Ontario	N5V 5C3	L03
LIMA (JSMC) PRODUCTION	1161 BUCKEYE RD	LIMA	OH	45804	LIM
GDLS MENLO WAREHOUSE	2050 N SUGAR ST	LIMA	OH	45801	LIM
London indirect	CEVA Logistics Canada ULC, 15745 Robin's Hill Road	London	Ontario	N5V 5C3	LIN
LIMA (JSMC) NON-PRODUCTION MATERIAL	1161 BUCKEYE RD	LIMA	OH	45804	LIP
SHELBY OPERATIONS ANG LOG WAREHOUSE	14920 23 MILE RD.	SHELBY TOWNSHIP	MI	48315	LOG
MUSKEGON OPERATIONS TECHNICAL CENTER	640 SEMINOLE RD	MUSKEGON	MI	49441	MUE
ROBOTICS SYSTEMS	1231 TECH CT.	WESTMINSTER	MD	21157	ROB
3CRANTON - NON-PRODUCTION MATERIAL	175 EAST ST	EYNON	PA	18403	SCP
SCRANTON - PRODUCTION MATERIAL	175 EAST ST	EYNON	PA	18403	SCR
SPARTAN	1549 MIKESELL STREET	CHARLOTTE	MI	48813	SPA
TALLAHASSEE (BR WILLIAMS WHSE BLDG 300)	1531 COMMONWEALTH BUSINESS DR.	TALLAHASSEE	FL	32303	TLH
TALLAHASSEE	2930 COMMONWEALTH BLVD.	TALLAHASSEE	FL	32303	TLH
Australia	26 Williams Circuit	Pooraka	SA	5095	PR1
Australia	21 Beresford Road, Yarawonga	Palmerston	NT	830	DR1
Australia	Regional Headquarters, 26 Williams Circuit	Pooraka	SA	5096	PR2
LONDON R&D	CEVA LOGISTICS 15745 ROBIN'S HILL ROAD	London	Ontario	N5V 5C3	LRD

Affected Program: All Suppliers / All Programs	Purpose/Use: To be used for all Packing and Identification Requirements	Note: Any dimensions that are not otherwise specified on this page shall be compliance AIAG standards.	
<u>Issue Date:</u> 03/01/2011	Authorization/Owner: GDLS SCM – Mgr. Business Planning & Indirect Procurement	Document Number: GDLS-PIR-01 (Attachment F)	<u>Page:</u> 27 of 27